



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	2709	847683	PISTON ASSEMBLY	8	(STANDARD)	2
NS		849140	RING SUPPORT-Oil Rail	8	(SEE NOTE #2)	1
2		17799	RETAINER-Piston Pin (Two Per F	32		
3	39	847684	RING KIT-Piston	1	(STANDARD)	2
1	2709	847683A 1	PISTON ASSY (.030 OS)	8	(SEE NOTE #1)	
2		17799	RETAINER-Piston Pin (Two Per F	32		
3	39	847684030	RING SET-Piston (.030 OS)	1		
4	31	848112	BEARING SET-Main	1	(STANDARD)	2
4	31	848113	BEARING SET-Main	AR	(.001 US)	2,4
4	23	61171 10	BEARING SET-Main	AR	(.010 US)	2,4
4	31	848114	BEARING SET-Main	AR	(.001 OS)	2,4
5	17	35312	PIN-Dowel (.250 Dia.)	2		2
6	26	14756	SEAL-Oil	1		2,5
7	15	98184	SHIM-Oil Seal	AR		2,4
8	230	7424 1	FLYWHEEL	1		2
9	10	49845	SCREW (.437-20 x 1.00)	6		2
10		816618	DRIVEPLATE	1		
11	10	35091	SCREW (.375-16 x 1.00)	12		
12	13	35048	LOCKWASHER (.375)	12		
13	622	7929 1	CONNECTING ROD ASSEMBLY	8		2
14		42839	BUSHING-Conn Rod (Wrist Pin Enc	AR		2,4
15	17	816986	PIN-Dowel-Crankshaft	1		2
16	31	848110	BEARING SET-Conn Rod	1	(STANDARD)	2
16	31	848115	BEARING SET-Conn Rod	AR	(.001 US)	2,4
16	23	61170 10	BEARING SET-Conn Rod	AR	(.010 US)	2,4
16	31	848111	BEARING SET-Conn Rod	AR	(.001 OS)	2,4
17	498	847682	CRANKSHAFT	1		2
18	28	34466	KEY-Crankshaft	2		2
19	23	823108	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS)	
-	27	822740A 3	GASKET SET-Engine Overhaul	1		